

European Technical Assessment

ETA 22/0545
of 27.09.2022



General part

Technical Assessment Organism issuing the ETA: ITeC

ITeC has been designed in agreement with Article 29 of the Regulation (UE) No 305/2011 and it is a member of EOTA (European Organisation for Technical Assessment).

Trade name of the construction product

webertherm acoustic plus

Product family to which the construction product belongs

Product Area Code: 04
External Thermal Insulation Composite Systems (ETICS) with rendering on MW for the use as external insulation of building walls.

Manufacturer

SAINT-GOBAIN WEBER CEMARKSA SA

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ES08110 Montcada i Reixac (Barcelona)
Spain
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Manufacturing plant(s)

According to Annex N kept by ITeC.

This European Technical Assessment contains

20 pages including 4 annexes which form an integral part of this assessment
and
Annex N, which contains confidential information and is not included in the European Technical Assessment when that assessment is publicly available.

This European Technical Assessment is issued in accordance with Regulation (EU) 305/2011, on the basis of

EAD 040083-00-0404 *External Thermal Insulation Composite Systems (ETICS) with renderings*, edition 2019.

General comments

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

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Specific parts of the European Technical Assessment

1 Technical description of the product

webertherm acustic plus is an ETICS (External Thermal Insulation Composite System) with rendering – a kit comprising components which are factory-produced by the manufacturer or component suppliers. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA.

The ETICS kit comprises a prefabricated insulation product of mineral wool (MW) to be mechanically fixed onto a wall with supplementary adhesive. The insulation product is faced with a rendering system consisting of several layers (site applied), one of which contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer. The methods of fixing and the relevant components are specified in the table below.

The ETICS includes special fittings (e.g. base profiles, corner profiles...) to treat details of ETICS (connections, apertures, corners, parapets, sills...). The assessment and performance of these components are not addressed in this ETA, however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

Composition of the ETICS:

	Components	Coverage (kg/m ²)	Thickness (mm)
Mechanically fixed ETICS with anchors with supplementary adhesive (pursuant to ETA holder's instructions, the minimal bonded surface shall be 40%. National application documents shall be taken into account.)			
Adhesive	webertherm base plus: cement base powder requiring addition of 26% – 30 % water, 6,5 l – 7,5 l of water per 25 kg.	1,3 (powder)	6 to 10
Insulation product	webertherm placa TF PROFIL: mineral wool panels (MW). See Annex 1 for product characteristics. Other standard mineral wool (MW) insulation panels according to EN 13162 with the characteristics described in Annex 1 and the thicknesses specified above can be used.	--	40 to 200
Base coat	webertherm base plus: cement base powder requiring addition of 26% – 30 % water, 6,5 l – 7,5 l of water per 25 kg.	1,3 (powder)	6 to 8
Glass fibre mesh	webertherm malla 160: standard glass fibre mesh. See Annex 2 for product characteristics.	--	--
Key coat	weberprim silicato: ready to use water based silicate primer with additives. This product has to be applied before webertene Premium M.	0,20 to 0,25 (prepa- red)	--
Finishing coats	webertene classic XL: acrylic binder ready to use paste (particle size max. 2,5 mm). Floated finishing aspect.	3,5	3,0

Components		Coverage (kg/m ²)	Thickness (mm)
	webertene classic L: acrylic binder ready to use paste (particle size max. 1,5 mm). Floated finishing aspect.	2,7	1,8
	webertene advance M: siloxane binder ready to use paste (particle size max. 1,2 mm). Floated finishing aspect.	1,95	1,5
	webertene advance S: siloxane binder ready to use paste (particle size max. 0,8 mm). Floated finishing aspect.	1,75	1,2
	webertene advance XS: siloxane binder ready to use paste (particle size max. 0,5 mm). Floated finishing aspect.	1,50	0,8
	weberplast decor M: acrylic binder ready to use paste (particle size max. 1,5 mm). Floated finishing aspect.	2,0 to 2,5	2,0
	webercal estuco: organic resin powder with lime, pigments and additives. It requires the addition of 48% - 52% water. Particle size max. 0,8 mm. Smooth and floated finishing aspect. This finishing coat is always installed with an embedded glass fibre mesh inside (webertherm malla 65). Mesh size: 1 mm x 1,5 mm. Thickness: 0,18 mm. Weight per unit area: 58 g/m ² .	1,4 (powder)	2,0 to 4,0
	webertene premium M: silicate binder ready to use paste (particle size max. 1,2 mm). Floated finishing aspect.	2,0	1,5
Fixings	See Annex 3.	Remain under the ETA holder responsibility.	
Ancillary components	Other components: - webertherm perfil arranque: aluminium profile and its fixing device for its use in the base of the façade. - webertherm perfil goterón: PVC profile with an alkali resistant mesh for its use in corners, tops and sills of windows. - weberflex P100: polyurethane sealant, type F, class 25 HM (ISO 11600).	Remain under the ETA holder responsibility.	

Table 1: Components of the ETICS **webertherm acoustic plus**.

2 Specification of the intended use(s) in accordance with the applicable EAD

This ETICS is intended for use as external insulation of buildings' walls. The walls are made of masonry (bricks, blocks, stones ...) or concrete (cast on site or as prefabricated panels). The characteristics of the walls shall be verified prior to use of the ETICS, especially regarding conditions for reaction to fire classification and for fixing of the ETICS either by bonding or mechanically. The ETICS is designed to give the wall to which it is applied satisfactory thermal insulation.

The ETICS is made of non load-bearing construction components. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to its durability by providing enhanced protection from the effect of weathering.

The ETICS can be used on new or existing (retrofit) vertical walls. It can also be used on horizontal or inclined surfaces which are not exposed to precipitation.

The ETICS is not intended to ensure the airtightness of the building.

The product will be installed according to the manufacturer's instructions.

The provisions made in this ETA are based on an assumed working life of at least 25 years for **webertherm acoustic plus** system. These provisions are based upon the current state of the art and the available knowledge and experience.

The indications given on the working life cannot be interpreted as a guarantee given by the producer but are to be regarded only as a mean for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and reference to the methods used for its assessment

Performance of the system **webertherm acoustic plus** related to the basic requirements for construction works (hereinafter BWR) were determined according to EAD 040083-00-0404 for *External Thermal Insulation Composite Systems (ETICS) with Rendering*. Essential characteristics of **webertherm acoustic plus** are indicated in the following sections.

Essential characteristic	ETA section	Performance
Basic Works Requirement 2: Safety in case of fire		
Reaction to fire	3.1	<u>Reaction to fire of the ETICS:</u> A2-s1,d0 See table 3 for details.
		<u>Reaction to fire of the insulation material:</u> Class A1.
		<u>Reaction to fire of PU foam adhesive:</u> Not relevant.
Façade fire performance	--	Not assessed

Essential characteristic	ETA section	Performance
Propensity to undergo continuous smouldering of ETICS	--	Not assessed.
Basic Works Requirement 3: Hygiene, health and the environment		
Content, emission and/or release of dangerous substances – leachable substances	--	Not assessed.
Water absorption	3.2.1	<p><u>Water absorption of the base coat and the rendering system:</u></p> <p>< 1 kg/m² after 1 hour < 0,5 kg/m² after 24 hours See table 4 for results.</p> <p><u>Water absorption of the insulation product:</u></p> <p>According to DoP: WS [\leq 1,0 kg/m²] (see table A1.1).</p>
Water tightness of the ETICS: hygrothermal behaviour	--	Test passed (without defects). The ETICS is assessed as resistant to hygrothermal cycles.
Water tightness: freeze-thaw behaviour	--	According to the water absorption test results, all combinations are freeze-thaw resistant.
Impact resistance	3.2.2	See table 5 for results.
Water vapour permeability	3.2.3	<p><u>Water vapour permeability of the base coat and the rendering system:</u></p> <p>See table 6 for results.</p> <p><u>Water vapour permeability of the insulation product:</u></p> <p>According to DoP: MU1 (see table A1.1).</p>
Basic Works Requirement 4: Safety and accessibility in use		
Bond strength between base coat and insulation product	3.3.1	< 80 kPa. Cohesive failure in the insulation product. See table 7 for results.
Bond strength between adhesive and substrate	--	Not relevant for mechanically fixed systems with supplementary adhesive.
Bond strength between adhesive and insulation product	--	Not relevant for mechanically fixed systems with supplementary adhesive.
Bond strength of the foam adhesives	--	Not relevant.

Essential characteristic	ETA section	Performance
Fixing strength (transverse displacement)	--	<p>Test not required because the ETICS fulfils the two following criteria:</p> <p>Mechanically fixed ETICS with supplementary adhesive, where the bonded area exceeds 20% and</p> <p>$E \times d < 50.000 \text{ N/mm}$, where:</p> <ul style="list-style-type: none"> - E: modulus of elasticity of the base coat without mesh = 5449 MPa. - d: mean dry thickness of the base coat = 7 mm. <p>$E = 38143 \text{ N/mm} < 50000 \text{ N/mm}$.</p>
Wind load resistance	3.3.2 Annex 4	<p><u>Pull-through test of the fixings:</u> See clause 3.3.2 and Annex 4 for results.</p> <p><u>Static foam block test:</u> Not assessed.</p> <p><u>Dynamic wind uplift test:</u> Not assessed.</p>
Tensile strength perpendicular to the faces of insulation product	3.3.3	<p><u>In dry conditions:</u> According to DoP: TR10 (see table A1.1).</p> <p>Test results:</p> <ul style="list-style-type: none"> - Minimum value: 10,9 kPa - Mean value: 11,7 kPa <p><u>In wet conditions:</u> Not assessed.</p>
Shear strength and shear modulus of elasticity of ETICS	--	Test not necessary (mechanically fixed ETICS with supplementary adhesive).
Pull-through resistance of fixings from profiles	--	Not relevant.
Render strip tensile test	--	Not assessed.
Shear strength and shear modulus of foam adhesives	--	Not relevant.
Post expansion behaviour of foam adhesives	--	Not relevant.
Bond strength after ageing	3.3.4	< 80 kPa. Cohesive rupture in the insulation product. See table 10 for results.

Essential characteristic	ETA section	Performance
Mechanical and physical characteristics of the mesh	Annex 2	<u>Tensile strength of the glass fibre mesh:</u> See A2.1 for results. <u>Protection of metal mesh:</u> Not relevant.
Basic Works Requirement 5: Protection against noise.		
Airborne sound insulation of ETICS	--	Not assessed.
Dynamic stiffness of the thermal insulation product	--	Not assessed
Air flow resistance of the thermal insulation product	--	Not assessed.
Basic Works Requirement 6: Energy economy and heat retention.		
Thermal resistance and thermal transmittance of ETICS	3.4	<u>Thermal resistance and thermal transmittance of the ETICS:</u> See clause 3.4 and table 11 for results and calculations. <u>Thermal resistance of the thermal insulation product:</u> According to the DoP

Table 2: Essential characteristics of the ETICS **webertherm acoustic plus**.

3.1 Safety in case of fire (BWR 2)

3.1.1 Reaction to fire

EAD 040083-00-0404, clause 2.2.1.

The reaction to fire of the system **webertherm acoustic plus** according to EN 13501-1 is defined in table 3. The configuration tested was the worst case with regard to reaction to fire.

Note: A European reference fire scenario has not been laid down for facades. In some Member States, the classification of ETICS according to EN 13501-1 might not be sufficient for the use in facades. An additional assessment of ETICS according to national provisions (e.g. on the basis of a large scale test) might be necessary to comply with Member State regulations, until the existing European classification system has been completed.

ETICS Configuration	Reaction to fire classification acc. to EN 13501-1
Adhesive: webertherm base plus	
Insulation: webertherm placa TF PROFI with a reaction to fire class of A1	
Base coat: webertherm base plus	
Glass fibre mesh: webertherm malla 160	
Key coat (if any) and finishing coat:	
<ul style="list-style-type: none"> - webertene classic XL - webertene classic L - webertene advance M - webertene advance S - webertene advance XS - weberplast decor M - webercal estuco (with webertherm malla 65) - weberprim silicato + webertene premium M 	A2-s1,d0

Table 3: Reaction to fire classification for the different configurations of **webertherm acoustic plus**.

3.2 Hygiene, health and environment (BWR 3)

3.2.1 Water absorption

EAD 040083-00-0404, clause 2.2.5.1.

	Water absorption (kg/m²)	
	After 1 hour	After 24 hours
Base coat onto MW (with mesh)		
webertherm base plus	< 0,5 (test result: 0,11)	< 0,5 (test result: 0,33)
Rendering system: Base coat (with mesh) + finishing coats, indicated hereafter		
webertherm base plus + webertene classic XL / L	< 0,5 (test result: 0,06)	< 0,5 (test result: 0,23)
webertherm base plus + webertene advance M / S / XS	< 0,5 (test result: 0,06)	< 0,5 (test result: 0,32)
webertherm base plus + weberplast decor M	< 0,5 (test result: 0,05)	< 0,5 (test result: 0,16)
webertherm base plus + webercal estuco	< 0,5 (test result: 0,06)	< 0,5 (test result: 0,18)
webertherm base plus + weberprim silicato + webertene premium M	< 0,5 (test result: 0,17)	< 0,5 (test result: 0,27)

Table 4: Water absorption test results (mean values).

3.2.2 Impact resistance

EAD 040083-00-0404, clause 2.2.8.

Rendering system Base coat + finishing coats, indicated hereafter	Diameter of the impact of 3 Joule (mm)	Diameter of the impact of 10 Joule (mm)	Category
webertherm base plus + webertene classic XL / webertene classic L*	No marks	No marks	I
	19	23	
	18	21	
webertherm base plus + webertene advance M / S / XS**	17	22	I
	18	23	
	18	22	
	(1)	(1)	
webertherm base plus + weberplast decor M*	No mark	40	
	No mark	53	
	No mark	51	I
	20	49	
	No mark	52	
	(1)	(1)	
webertherm base plus + webercal estuco**	18	24	
	16	24	
	16	22	I
	17	22	
	17	23	
	(1)	(1)	
webertherm base plus + weberprim silicato + webertene premium M*	No marks	50	
		47	
		48	I
		47	
		52	
		(1)	

* Finishing coats tested on small samples.

** Finishing coats tested on the wall submitted to hygrothermal cycles.

Description of the observations after the impacts (if the observation is the same for all impacts, the caption is placed under the values of the impact mark):

- (1) Superficial impact mark without cracks.
- (2) Presence of micro-cracks but rendering not penetrated.
- (3) Circular cracking that does not penetrate as far as the thermal insulation product.

Table 5: Category of use according impact resistance test results.

3.2.3 Water vapour permeability

EAD 040083-00-0404, clause 2.2.9.1.

	Characteristics	Thickness of the rendering system (mm)	Equivalent air thickness S_d (m)
<i>Base coat</i>			
webertherm base plus + webertherm malla 160	Floated finishing aspect.	10	0,17
<i>Rendering system (base coat + finishing coats indicated hereafter)</i>			
webertherm base plus + webertene classic XL / webertene classic L	Floated finishing aspect.	11,0	≤ 2,0 (test result: 0,4)
webertherm base plus + webertene advance M / S / XS	Floated finishing aspect.	9,5	≤ 2,0 (test result: 0,3)
webertherm base plus + weberplast decor M	Floated finishing aspect.	9,8	≤ 2,0 (test result: 0,5)
webertherm base plus + webercal estuco	Floated finishing aspect.	10,0	≤ 2,0 (test result: 0,2)
webertherm base plus + weberprim silicato + webertene premium M	Floated finishing aspect.	9,5	≤ 2,0 (test result: 0,2)

Table 6: Water vapour permeability test results.

3.3 Safety and accessibility in use (BWR 4)

3.3.1 Bond strength between base coat and insulation product

EAD 040083-00-0404, clause 2.2.11.1.

Bond strength between base coat and insulation product: < 80 kPa (cohesive rupture in the insulation product).

Bond strength							
	Individual values (kPa)					Mean value (kPa)	Rupture typology
After 28 days curing	14	13	13	14	15	14	C
After 28 curing + 7 days in water and 7 days drying	9	10	9	10	10	10	C

A: adhesive rupture; B: cohesive rupture in adhesive; C: cohesive rupture in insulation product.

Table 7: Bond strength between the base coat and the insulation product.

3.3.2 Wind load resistance of mechanically fixed ETICS

EAD 040083-00-0404, clause 2.2.13. – Pull-through test of fixings.

Anchors	Plate diameter (mm)	≥ 60
	Plate stiffness (kN/mm)	≥ 0,6
Insulation product	Type	webertherm placa TF PROFI
	Tensile strength perpendicular to the faces (kPa)	11,7
	Thickness (mm)	≥ 40
Anchors placed at the body of the insulation product	R_{panel} (kN) in dry conditions	Minimal: 1,08
		Mean: 1,16
	R_{panel} (kN) in wet conditions	Not assessed

Table 8: Pull-through test results for anchors with a plate stiffness ≥ 0,6 kN/mm and with webertherm placa TF PROFI.

See the load/displacement graph in the Annex 4.

The design load resistance of the ETICS fixed with anchors is determined as follows:

$$R_d = \frac{R_{panel} \cdot n_{panel} + R_{joint} \cdot n_{joint}}{\gamma}$$

Where:

- n_{panel} number of anchors not placed at the panel joint, per m²
- n_{joint} number of anchors placed at the panel joint, per m²
- γ national safety factor

The test results are also valid for:

- Insulation product of the same type with higher thickness and/or higher tensile strength perpendicular to the faces.
- Anchors with the same or larger plate diameter and/or the same or higher plate stiffness (see EOTA Technical Report n° 26).

3.3.3 Tensile test perpendicular to the faces of thermal insulation product

EAD 040083-00-0404, clause 2.2.14.

		webertherm placa TF PROFI	
Thickness (mm)		40	
Tensile strength perpendicular to the faces (kPa)	Dry conditions (according to DoP)	10,0	
	Dry conditions	Mean	11,7
		Min.	10,9

Table 9: Tensile strength perpendicular to the faces of the thermal insulation product.

The tensile strength perpendicular to the faces (TR) in wet conditions has not been assessed.

3.3.4 Bond strength after ageing

EAD 040083-00-0404, clause 2.2.20.

Rendering system tested	Bond strength (kPa)	
	Individual	Mean
<i>Base coat (with mesh) + key coat (if any) + finishing coats, indicated hereafter:</i>		
webertherm base plus + webertene classic XL / L*	11	11
	10	
	13	
	11	
	10	
webertherm base plus + webertene advance M /S*	12	12
	12	
	11	
	13	
	12	
webertherm base plus + webertene advance XS**	10	10
	9	
	9	
	10	
	9	
webertherm base plus + weberplast decor M*	13	12
	12	
	13	
	12	
	13	
webertherm base plus + webercal estuco**	10	10
	9	
	9	
	10	
	10	

Rendering system tested	Bond strength (kPa)	
	Individual	Mean
webertherm base plus + weberprim silicato + webertene premium M*	12	12
	11	
	11	
	11	
	12	

*Finishing coats tested on small samples.
**Finishing coats tested on the wall submitted to hygrothermal cycles.
In all cases a cohesive rupture has occurred in the insulation product.

Table 10: Bond strength after aging test results (mean values).

3.4 Energy economy and heat retention (BWR 6)

EAD 040083-00-0404, clause 2.2.23 – Thermal resistance and thermal transmittance

The thermal resistance of the ETICS is calculated as follows (see table below):

Insulation product	Thermal conductivity (W/m·K)	Thickness ¹ (mm)	Thermal resistance (m ² ·K/W) ⁽²⁾		
			R _{insulation}	R _{render}	R _{ETICS}
webertherm placa TF PROFI	0,035	40	1,14	0,02	1,16
		200	5,71		5,73

(1) Minimum and maximum thickness considered in the ETA.

(2) R_{insulation}: Thermal resistance of the insulation panel (in accordance with the Declaration of Performance of the insulation panels).

R_{render}: Thermal resistance of the render (base coat + key coat + finishing coat). See clause 2.2.23.1 of EAD 040083-00-0404.

R_{ETICS}: Thermal resistance of the ETICS (R_{ETICS} = R_{insulation} + R_{render}).

Table 11: Thermal resistance of the ETICS.

The thermal transmittance of the substrate wall covered by the ETICS is calculated in accordance with the standard EN ISO 6946:

$$U_c = U + \chi_p \cdot n$$

Where: $\chi_p \cdot n$: has to be taken into account only if it is greater than 0,04 W/(m²·K).

U_c: global (corrected) thermal transmittance of the covered wall W/(m²·K).

n: number of anchors (through insulation product) per m².

χ_p : local influence of thermal bridge caused by anchor. The values listed below can be taken into account if not specified in the anchor's ETA:

= 0,002 W/K for anchors with a stainless steel screw covered by plastic material and for anchors with an air gap at the head of the screw ($\chi_p \cdot n$ negligible for n<20).

= 0,004 W/K for anchors with a galvanized steel screw with the head covered by a plastic material ($\chi_p \cdot n$ negligible for n<10).

= negligible for anchors with plastic nails (reinforced or not with glass fibres...).

U: thermal transmittance of the normal part of the covered wall (excluding thermal bridges) (W/(m²·K)) determined as follows:

$$U = \frac{1}{R_i + R_{\text{render}} + R_{\text{substrate}} + R_{\text{se}} + R_{\text{si}}}$$

Where:

R_i: thermal resistance of the insulation product (according to declaration of performance) in (m²·K)/W.

R_{render}: thermal resistance of the render (about 0,02 (m²·K)/W).

R_{substrate}: thermal resistance of the substrate of the building (concrete, brick...) in (m²·K)/W.

R_{se}: external surface thermal resistance in (m²·K)/W.

R_{si}: internal surface thermal resistance in (m²·K)/W.

4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

According to the decision 97/556/EC amended by Decision 2001/596/EC, as amended of the European Commission¹, the systems of AVCP (see EC delegated regulation (EU) No 568/2014 amending Annex V to Regulation (EU) 305/2011) given in table 12 applies.

Trade name of the system	Intended use(s)	Level(s) or class(es) (Reaction to fire)	AVCP system
webertherm acoustic plus	External thermal insulation composite system/kits (ETICS) with rendering in external walls subject to fire regulations.	A1 ⁽²⁾ , A2 ⁽²⁾ , B ⁽²⁾ , C ⁽²⁾ , D, E, F or A1 ⁽³⁾ to E ⁽³⁾	1, 2+
	External thermal insulation composite system/kits (ETICS) with rendering in external walls not subject to fire regulations.	Any	2+

(1) Products/material for which a clearly identifiable stage in the production process results in an improvement of the reaction to fire classification (e.g. an addition of fire retardants or a limit of organic material).

(2) Products/materials not covered by note 1.

(3) Products/materials that do not require to be tested for reaction to fire (e.g. products/materials of classes A1 according to Commission Decision 96/603/EC).

Table 12: Applicable AVPC system.

¹ Official Journal of the European Union (OJEU) L229/15 of 20/08/1997.

Official Journal of the European Union (OJEU) L209/33 of 02/08/2011.

5 Technical details necessary for the implementation of the AVCP system, as foreseen in the applicable EAD

All the necessary technical details for the implementation of the AVCP system are laid down in the *Control Plan* deposited with the ITeC², with which the factory production control shall be in accordance.

Products not manufactured by the kit manufacturer shall also be controlled according to the Control Plan. Where materials/components are not manufactured and tested by the supplier in accordance with agreed methods, then they shall be subject to suitable checks/tests by the kit manufacturer before acceptance.

Any change in the manufacturing procedure which may affect the properties of the product shall be notified and the necessary type-testing revised according to the *Control Plan*.

Issued in Barcelona on 27 September 2022

by the Catalonia Institute of Construction Technology.



Ferran Bermejo Nualart
Technical Director, ITeC

² The *Control Plan* is a confidential part of the ETA and is only handed over to the notified certification body involved in the assessment and verification of constancy of performance.

ANNEX 1: Insulation product characteristics

Descriptions and characteristics	MW panel
	webertherm placa TF PROFI
Description	Factory-prefabricated uncoated boards with straight edges for mechanically fixed ETICS, made of mineral wool (MW) according to EN 13162. One density Rock wool board
Reaction to fire EN 13501-1 (*)	A1
Thermal resistance ((m ² ·K)/W)	Defined in the CE marking
Thermal conductivity (W/(m·K)) (*)	0,035
Thickness EN 823 (*)	T5 [-1% or -1 mm and + 3 mm]
Durability or the thermal resistance against heat, watering, ageing / degradation (*) EN 1604	DS(70,90)
Tensile strength (kPa) (*) EN 1607	TR10
Compressive strength (kPa) (*) EN 826	CS(10\Y)30
Compressive strength - Point Load (N) (*) EN 12430	NPD
Water absorption (short term) (*) EN 1609	WS [≤ 1,0 kg/m ²]
Water absorption (long term) (*) EN 12087	WL(P) [≤ 3,0 kg/m ²]
Water vapour diffusion resistance factor (μ) (*) EN 12086	MU1

* Characteristics of the insulation products declared in the DoP.

Table A1.1: Characteristics of insulation product.

ANNEX 2: Glass fibre mesh characteristics

Trade name: webertherm malla 160.

Mesh size: 3,5 mm x 3,8 mm.

Weight per unit area ≥ 160 g/m².

ETA reference: ETA 13/0392.

	webertherm malla 160		Required value
	Warp	Weft	
Tensile strength in the as-delivered state (mean value)	38,5 N/mm	56,5 N/mm	--
Tensile strength after artificial ageing (mean value)	25,0 N/mm	37,4 N/mm	> 20 N/mm
Residual strength after artificial ageing	65 %	66 %	> 50%
Elongation in as-delivered state (mean value)	2,57 %	3,34 %	--
Elongation after artificial ageing (mean value)	1,64 %	2,10 %	--

Table A2.1: Test results and requirements of the glass fibre mesh **webertherm malla 160**.

ANNEX 3: Anchors characteristics

Anchors with an ETA according to EAD 330196-01-0604 (or according to ETAG 014 used as EAD).

The anchors are composed of a plastic expansion sleeve with a plate Ø 60 mm, and a plastic or metallic nail or screw.

Use categories and characteristic resistances in the substrate are given in each anchor's ETA.

Trade name	ETA reference	Mounting ⁽¹⁾	Plate stiffness (kN/mm)
webertherm espiga H1	ETA 11/0192	a	≥ 0,6
webertherm espiga H3	ETA 14/0130	a	≥ 0,6
webertherm espiga SLD 5	ETA 17/0077	a	≥ 0,6
webertherm espiga SRD 5	ETA 17/0077	a,b	≥ 0,6
webertherm espiga STR U 2G	ETA 04/0023	a,b	≥ 0,6

Notes:

a: surface mounting;

b: countersunk mounting is possible but it has not been assessed in this ETA.

Table A3.1: Characteristic of the fixings for the insulation products.

ANNEX 4: Load/Displacement graphs of the pull-through test

A4.1 Tests on webertherm placa TF PROFI

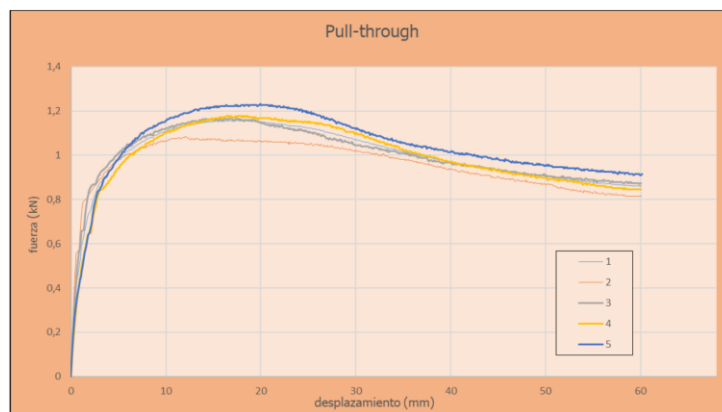


Figure A4.1: Load/Displacement graph of pull-through test of webertherm placa TF PROFI (TR 10) with a thickness of 40 mm in dry conditions when the fixings are placed in the body of the insulation product and has declared a plate stiffness $\geq 0,6$ kN/mm.